



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4771-041
Job Sheet 167004



Part No: D4771-041

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/24/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/23/17	0.00	0.00	Start Up Large Fab1	DYC 17/10/25
110	Large Fab	2 pcs		10/23/17	0.00	5.91	Large Fab 1	DYC 17/10/25
120	QC	2 pcs		10/23/17	0.00	0.00	QC9	
130	QC	2 pcs		10/23/17	0.00	0.00	QC5	DAS
140	SprayPaint	2 pcs		10/24/17	0.00	0.06	Spray Paint	41 OCT 31 2017
150	QC	2 pcs		10/24/17	0.00	0.00	QC5	9-89
160	Packaging	2 pcs		10/24/17	0.00	0.00	Packaging3	FP002 SD
170	QC21-SA	2 Ea		10/24/17	0.00	0.00	QC21	21 NOV 07 2017

Part Op 110 - 1- Weld D4770-045 to wearplate as per dwg D4771 2- Transfer drill holes in bar

Descriptions: 140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 and 11 ON DWG)

160 - ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4770-045	2	6	0	0
	D4771-1	2	3	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 9:57 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S001361

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Wearplate Assembly

PART NO: D4771-041

Revision:

Operation: SprayPaint

Quantity: 2

Change No:

Mfg Date: 10/23/17

Job No: 167004

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Description Work Order Deviation Axalta adhesion promoter not required. Eng testing indicated no benefit to it's use. Use of Axalta add's significant production time.				Disposition Acceptable to omit Axalta adhesion promoter.																																																																			
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